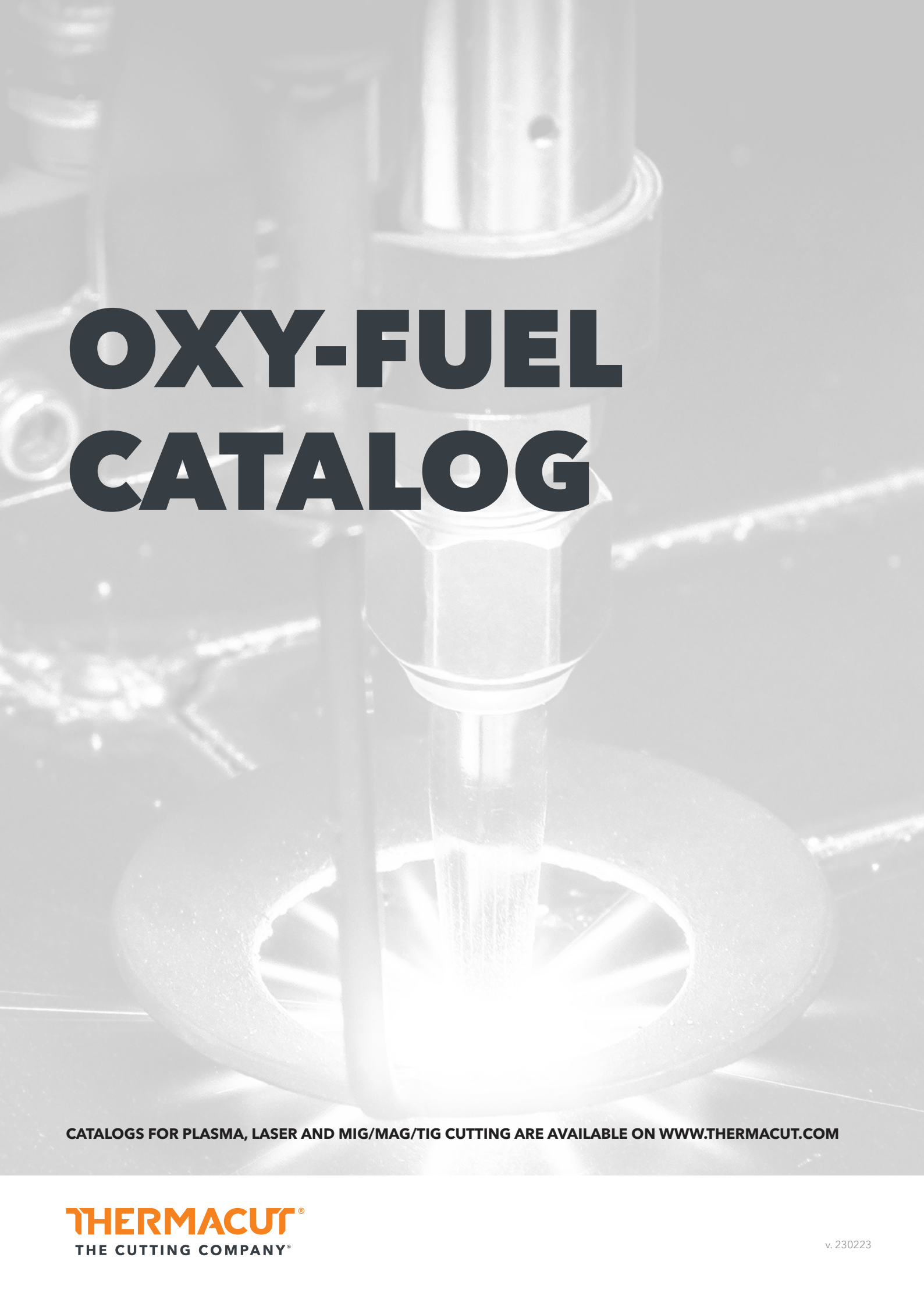




# OXY-FUEL CATALOG

CATALOGS FOR PLASMA, LASER AND MIG/MAG/TIG CUTTING ARE AVAILABLE ON [WWW.THERMACUT.COM](http://WWW.THERMACUT.COM)

# A PROGRESSIVE COMPANY FOR AN EVOLVING MARKET

Over a period of 28 years, the THERMACUT® Group has undergone a multitude of changes. THERMACUT® (originally Tatra Imports Inc.) was incorporated in Claremont, New Hampshire in 1990 and sold products under the brand ZAP Plasmatherm, a reseller of plasma consumables from local vendors directly to end-users. The company began operating with three employees, conducting business through telephone sales. In 1992, the company opened a small manufacturing facility in the Czech Republic, followed by a sales office there in 1996. The Czech facility was created to produce and sell plasma consumables and torches directly into the Eastern European market and through distributors in Western Europe under the brand name THERMACUT®, utilizing both inside and outside sales representatives. And in 1993 the THERMACUT® brand was introduced into North America and sold through distributors.

In January of 1999, STK Gesellschaft für Schweißtechnik GmbH (a holding company 100% owned by the IBG Group of Cologne, Germany) purchased 80% of the shares of THERMACUT® and in 2002 completed the acquisition to become the 100% shareholder of the THERMACUT® Group.

Since those early and humble beginnings, THERMACUT® has evolved into a major force in providing plasma torches and consumables through multiple sales channels supported by ten sales subsidiaries. THERMACUT® also has a close partnership with Abicor-Binzel (an IBG owned company) with locations in India, the Middle East, Turkey, Belarus, Kazakhstan, Denmark, Norway, Sweden, Finland, United Kingdom, South Korea, Australia, Mexico, and Brazil. Based on customer demand, THERMACUT® has also introduced TIG/WIG, MIG/MAG and Oxy-fuel products and produces those products at its modern ISO 9001 production facility located in Uherske Hradiste in the Czech Republic.

The THERMACUT® Group has focused its efforts on providing high quality, direct replacement consumable and torch product lines that will meet or exceed the expectations of our valued customers who are cutting and welding metals thermally throughout the world. As our customer base grew, their expectations and demands also increased. In 2005, THERMACUT® expanded its product portfolio with the addition of advanced consumables, which have included products such as the Silver Plus™, Silver Pro™ and Silver-EX® electrodes, plus the patented Tungsten-EX™ nozzles.

By 2013, the THERMACUT® Group continued to expand and evolve in the thermal cutting and welding marketplace. In December of 2012, the THERMACUT® Group concluded the purchase of the HOLMA® AG, a producer of premium quality laser consumables, which satisfies ongoing requests from customers for a high quality laser consumable brand and a further expansion of THERMACUT®'s plasma cutting and oxy-fuel consumable product portfolio.

In September 2013 at the SCHWEISSEN & SCHNEIDEN Exposition, the THERMACUT® Group evolved once again with the introduction of a line of plasma cutting systems for both manual and mechanized plasma processes up to 65 mm thickness. The initial introduction featured a 105 amp system. THERMACUT® also had 65 and 85 amp systems on display. With this change, THERMACUT® has made clear to its customers around the world its intention to move into the position of a producer of a full range of original plasma products.

From 2016 to 2018, plasma power sources from 30 A to 125 A were gradually introduced. The HD series, along with its original torches and the patented Torch Connection System (TCS) connector, was launched in 2017 at SCHWEISSEN & SCHNEIDEN in Dusseldorf.

As with plasma cutting, THERMACUT® is the leader in the field of laser cutting technology. In 2017 at SCHWEISSEN & SCHNEIDEN, we presented the original EX-TRABEAM® laser head, which was launched in the second half of 2018.

Throughout the life of the THERMACUT® Group, we have believed that "The customer is always right." This is what motivates us to improve in all areas, starting with the development of all products and ending their sales.

"THE CUTTING COMPANY" is not just a slogan for us. It is an established practice. Join THERMACUT® in the world of cutting to discover new and alternative applications, and take full advantage of new possibilities offered by the digital cutting world.



**THERMACUT®**  
THE CUTTING COMPANY®

## ADDRESSES AND CONTACTS

### CZECH REPUBLIC

THERMACUT, k.s.  
Headquarters and Production  
Sokolovská 574, Mařatice  
686 01 Uherské Hradiště  
Tel.: +420 572 420 411  
Fax: +420 572 420 420  
E-mail: info@thermacut.cz  
reditelstvi@thermacut.cz  
www.thermacut.cz

### CZECH REPUBLIC

THERMACUT, k.s.  
Central Sales Department  
Dukelská 76A  
742 42 Šenov u Nového Jičína  
Tel.: +420 556 423 418, 440  
E-mail: sales@thermacut.cz  
obchod@thermacut.cz  
www.thermacut.cz

### GERMANY

THERMACUT GMBH  
Am Rübgarten 2  
D-57299 Burbach  
Tel.: +49 2736 294911-0  
Fax: +49 2736 294911-77  
E-mail: info@thermacut.de  
www.thermacut.de

### USA

THERMACUT, Inc  
153 Charlestown Road  
Claremont, NH 03743  
Tel.: +1 (800) 932-8312  
+1 (603) 543-0585  
Fax: +1 (800) 972-6255  
+1 (603) 542-2867  
E-mail: sales@thermacut.com  
www.thermacut.com

## SUBSIDIARIES

### CROATIA

THERMACUT CROATIA d.o.o.  
Petra Preradovića 21  
532 70 Senj  
Tel.: +385 53 882 622  
E-mail: thermacut@gs.t-com.hr  
www.thermacut.hr

### HUNGARY

THERMACUT HUNGÁRIA Kft.  
Petőfi Sándor utca 37 atd.  
2500 Esztergom  
Tel.: +36 33 502 090,1  
Fax: +36 33 400 004  
E-mail: info@thermacut.hu  
www.thermacut.hu

### CHINA

TMT (Shanghai) Cutting and Welding  
Equipment Co., Ltd.  
Room 206 2/F, B Block, Eternal Asia Plaza,  
No. 3333 Shenjiang Road, Shanghai  
Post: 201206  
Tel.: 021-50390667  
Fax: 021-50390677  
E-mail: thermacut@weldstone.cn

### JAPAN

Thermacut Japan Ltd.  
3F Shin-Osaka Hankyu Building  
1-1-1, Miyahara, Yodogawa-ku, Osaka  
532-0003 Japan  
Mob.: +81 (0)80 4738 9752  
Tel.: +81 (0)6 7662 8857  
Fax: +81 (0)6 7668 8301  
E-mail: s.miura@thermacut.jp

## SUBSIDIARIES

### POLAND

THERMACUT-POLAND Sp. z o.o.  
ul. Stawowa 20  
43-400 Cieszyn  
Tel.: +48 33 852 13 34  
+48 33 852 39 71  
E-mail: [thermacut@thermacut.pl](mailto:thermacut@thermacut.pl)  
[www.thermacut.pl](http://www.thermacut.pl)

### ROMANIA

THERMACUT ROMANIA SRL  
B-dul 1 Decembrie 1918  
nr. 127A  
540445 Targu Mures,  
Jud. Mures  
Tel.: +40 265 263 205  
Fax: +40 265 250 317  
E-mail: [office@thermacut.ro](mailto:office@thermacut.ro)  
[www.thermacut.ro](http://www.thermacut.ro)

### RUSSIA

ООО "ТЕРМАКАТ"  
454048Г. ЧЕЛЯБИНСК  
УЛ. КИРОВОГРАДСКАЯ Д.2  
Тел./факс: +7 351 211 08 15

#### ФИЛИАЛЫ

129343 Г. МОСКВА  
УЛ. УРЖУМСКАЯ Д.4  
Тел.: +7 495 778 42 10

630032 Г. НОВОСИБИРСК  
УЛ. СТАНЦИОННАЯ 60/1, ОФИС 116  
Тел.: +7 383 375 07 90

E-mail: [info@thermacut.ru](mailto:info@thermacut.ru)  
[www.thermacut.ru](http://www.thermacut.ru)

### SLOVAKIA

THERMACUT SLOVAKIA, s.r.o.  
Priemyselná 1239  
931 01 Šamorín  
Tel.: +421 31 591 0121  
+421 31 591 0122  
E-mail: [obchod@thermacut.sk](mailto:obchod@thermacut.sk)  
[www.thermacut.sk](http://www.thermacut.sk)

### UKRAINE

ООО "Термакат Украина ГмбХ"  
ул. Петропавловская 24  
с. Петропавловская Борщаговка  
Киево-Святошинский р-н 08130  
Моб. тел.: +380 50 336 33 91  
Тел./факс: +380 44 403 16 99  
E-mail: [info@thermacut.ua](mailto:info@thermacut.ua)  
[www.thermacut.ua](http://www.thermacut.ua)



# SALES COOPERATION WITH ABICOR-BINZEL

## AUSTRALIA

Binzel PTY Ltd.  
42 Hinkler Road  
Mordialloc  
Victoria 3195  
Tel.: +61 (0)3 9587 8522  
Fax: +61 (0)3 9580 8796  
E-mail: sales@thermacut.com.au

## BELARUS

IOOO «ABICOR BINZEL Technics»  
ul. Timirjazeva 97-10  
BY-220020 Minsk  
Tel.: +375 29 5 800 300  
E-mail: info@thermacut.by

## BRAZIL

BINZEL DO BRASIL INDUSTRIAL Ltda  
Estrada União e Indústria, Km 15,5-Lt 17,  
Pedro do Rio,  
Petrópolis - Rio de Janeiro, CEP 25750-226  
Tel.: +55 (24) 2222-9799  
+55 (24) 2222-9789  
Mob.: +(24) 98134-2676  
Fax: +55 (24) 2222-9789  
E-mail: thermacut@thermacut.com.br  
www.thermacut.com.br

## DENMARK

Abicor Binzel A/S Denmark  
Ringugngsgatan 4  
SE-216 16 Limhamn  
Tel.: 0045-43621633  
Fax: 0045-43622324  
E-mail: ac@binzel.se, ket@binzel.se  
www.binzel-abicor.com

## FINLAND

ABICOR BINZEL Finland Oy  
Kartanontie 53  
28430 Pori  
Tel.: +358 2 634 4600  
Fax: +358 2 634 4650  
E-mail: info@binzel.fi

## FRANCE

THERMACUT FRANCE  
6 Rue des Frères Lumiere  
67201 Eckbolsheim  
Tel.: +33 3 88 76 58 75  
E-mail: thermacut@thermacut.fr  
www.thermacut.fr

## GREAT BRITAIN

Abicor Binzel UK Ltd  
Binzel House,  
Mill Lane  
Winwick Quay  
Warrington,  
WA2 8UA,Cheshire  
Tel.: +44 1925 653944  
Fax: +44 1925 654861  
E-mail: info@abimail.co.uk  
www.thermacut.uk

## INDIA

ABICOR BINZEL TECHNOWELD PVT LTD  
SNo: 297, Indo German Technology park  
Urawade  
Mulshi  
Pune- 412 115  
Phone: 020-66743914, 020-39502691  
E-mail: commercial@abicor-india.com

## KAZAKHSTAN

THERMACUT  
Республика Казахстан.  
010000, г. Астана  
пр. Республики 68, БЦ «Маржан» офис 116  
Моб.: +7 777 826 4242  
Тел.: +7 717 262 5730  
E-mail: info@thermacut.com.kz  
www.thermacut.kz

# SALES COOPERATION WITH ABICOR-BINZEL

## MEXICO

BINZEL MEXICO S.A. de C.V.  
C. Municipio de Tepezalá No. 109  
de Arteaga No. 102  
Valle de Aqs., C.P. 20358  
San Fco. de los Romo, Aqs.  
Tel.: +52 (449) 1581765  
Fax: +52 (449) 9731388  
E-mail: [info@thermacut.com.mx](mailto:info@thermacut.com.mx)  
[www.thermacut.com.mx](http://www.thermacut.com.mx)

## NORWAY

Binzel Norge AS  
Industriveien 6  
N-3300 Hokksund  
Tel.: 0047-32 25 19 90  
E-mail: [post@binzel.no](mailto:post@binzel.no)

## SOUTH KOREA

Abicor Binzel Korea Ltd.  
#A-101, 263, Gaejwa-ro  
Guemjeong-gu  
Busan  
Tel.: 0082 (31) 732 6065 / 6066 / 6067  
Fax: 0082 (31) 732 6064  
E-mail: [don.kim@binzel.kr](mailto:don.kim@binzel.kr)

## SWEDEN

Alexander Binzel AB  
Ringugnsgatan 4  
S-21616 Limhamn  
Tel.: 0046- 40 6 991 750  
Fax: 0046- 40 6 991 770  
E-mail: [order@binzel.se](mailto:order@binzel.se)

## TURKEY

ABICOR BINZEL Kaynak Teknik  
Ticaret LTD. STI.  
Girne Mah. Irmak Sok. Küçükyalı İş Merkezi E  
Blok  
No:72-6E PK:34852  
Maltepe İstanbul Türkiye  
Tel.: +90 (216) 367 90 00  
Fax: +90 (216) 367 90 14  
E-mail: [satisdestek@binzel-abicor.com.tr](mailto:satisdestek@binzel-abicor.com.tr)  
[www.thermacuttr.com](http://www.thermacuttr.com)

## UNITED ARAB EMIRATES

ABICOR BINZEL MIDDLE EAST FZE  
P.O Box: 86026, WFZ-04/27, RAKIA Freezone,  
Jazeera al Hamra  
Ras al Khaimah, United Arab Emirates  
Mob.: +971 50 377 1348  
Tel.: +971 (7) 2432355  
Fax: +971 (7) 2432356  
E-mail: [info@binzel-abicor.ae](mailto:info@binzel-abicor.ae)

## VIETNAM

MNT Industries Vietnam Co Ltd  
No. 17, Street 34, Binh Tri Dong B Ward, Binh  
Tan District, Hochiminh City  
Tel.: 0084-903 858 001  
E-mail: [ezio.minh@mnt.com.vn](mailto:ezio.minh@mnt.com.vn)

## TABLE OF CONTENTS

### OXY-FUEL

|                                                                   | PAGE  |
|-------------------------------------------------------------------|-------|
| EX-TRAFLAME® / EX-TRAFLAME® PRO / HAND TORCH SUITABLE FOR HARRIS® | 8     |
| SHUT-OFF VALVES                                                   | 9     |
| FLASHBACK ARRESTORS                                               | 9     |
| HOSE NIPPLES                                                      | 10    |
| GAUGES                                                            | 10    |
| OXYGEN REGULATORS                                                 | 11    |
| ACETYLENE REGULATORS                                              | 12    |
| LPG (PROPANE) REGULATORS                                          | 12    |
| REPLACEMENT PARTS SUITABLE FOR                                    |       |
| MESSER® MODEL                                                     | 13-19 |
| HARRIS® MODEL                                                     | 20    |
| GCE® MODEL                                                        | 21-22 |
| ESAB® MODEL                                                       | 23-25 |
| KOIKE® MODEL                                                      | 26    |
| TANAKA® MODEL                                                     | 27    |
| THERMACUT® CONSUMABLE CASE SUITABLE FOR EX-TRAFLAME®              | 28    |
| THERMACUT® CONSUMABLE CASE SUITABLE FOR EX-TRAFLAME® PRO          | 29    |
| Revision History                                                  | 30    |

## THERMACUT® OXY-FUEL TORCHES EX-TRAFLAME®

Description: Oxyfuel injector cutting torch in two versions which works with all kinds of fuel gases and cuts materials up to 300 mm.  
The torch meets Norm ISO 5172.

1



| Item | Part No. | Ref No.   | Description                                                  | Packing |
|------|----------|-----------|--------------------------------------------------------------|---------|
| 1.   | A-1451   | A-2100-PM | Cutting Injector Torch PROPANE / NAT. GAS / MIXED FUEL GASES | 1pc     |
|      | A-1450   | A-2100-A  | Cutting Injector Torch ACETYLENE                             | 1pc     |

CUTTING TORCH A-2100-PM USES REPLACEMENT PARTS SUITABLE FOR HARRIS® MODEL 6290-VVC.  
CUTTING TORCH A-2100-A USES REPLACEMENT PARTS SUITABLE FOR HARRIS® MODEL 6290-VAX.

## EX-TRAFLAME® PRO

Description: Oxyfuel injector cutting torch in two versions which works with all kinds of fuel gases and cuts materials up to 300 mm.  
PRO version reaches greater cutting speed and faster preheating.  
The torch meets Norm ISO 5172.

1



| Item | Part No. | Ref No.   | Description                                                  | Packing |
|------|----------|-----------|--------------------------------------------------------------|---------|
| 1.   | A-1449   | A-1100-PM | Cutting Injector Torch PROPANE / NAT. GAS / MIXED FUEL GASES | 1pc     |
|      | A-1448   | A-1100-A  | Cutting Injector Torch ACETYLENE                             | 1pc     |

CUTTING TORCH A-1100-PM USES REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL GRICUT® 9230.  
CUTTING TORCH A-1100-A USES REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL VADURA® 9215.

## HAND TORCH SUITABLE FOR HARRIS®

Description: Oxyfuel manual cutting torch which works with slow combustin fuel gases and cuts materials up to 300 mm.

1



| Item | Part No. | Ref No. | Description                                                | Packing |
|------|----------|---------|------------------------------------------------------------|---------|
| 1.   | A-1564   | KH623F  | Cutting manual torch PROPANE / NAT. GAS / MIXED FUEL GASES | 1       |

CUTTING TORCH KH623F USES REPLACEMENT PARTS SUITABLE FOR HARRIS® MODEL 6290-VVC.

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**THERMACUT®**  
THE CUTTING COMPANY®

WWW.THERMACUT.COM  
TEL.: +420 556 423 440  
SALES@THERMACUT.CZ

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## THERMACUT® SHUT-OFF VALVES SUITABLE FOR OXYGEN GAS



| Item | Part No. | Ref. No.   | Description                        | Packing |
|------|----------|------------|------------------------------------|---------|
| *1.  | A-1517*  | 3YR-3R-A01 | Connection: G3/8" (cutting oxygen) | 1pc     |
| *    | A-1519*  | 3YR-1R-A01 | Connection: G1/4" (heating oxygen) | 1pc     |

## SHUT-OFF VALVES SUITABLE FOR FUEL GAS



| Item | Part No. | Ref. No.   | Description          | Packing |
|------|----------|------------|----------------------|---------|
| *1.  | A-1518*  | 3YR-3L-A01 | Connection: G3/8" LH | 1pc     |

## FLASHBACK ARRESTORS SUITABLE FOR OXYGEN GAS



| Item | Part No. | Ref. No. | Description                                                   | Packing |
|------|----------|----------|---------------------------------------------------------------|---------|
| *1.  | A-1512*  | F611-1R  | Connection: G1/4" (heating oxygen)                            | 1pc     |
| *    | A-1514*  | F611-3R  | Connection: G3/8" (cutting oxygen)                            | 1pc     |
|      | A-1515   | F611-9R  | Connection: UNF9/16" (cutting and heating oxygen - US market) | 1pc     |

## FLASHBACK ARRESTORS SUITABLE FOR FUEL GAS



| Item | Part No. | Ref. No. | Description                              | Packing |
|------|----------|----------|------------------------------------------|---------|
| *1.  | A-1513*  | F611-3L  | Connection: BSP3/8" LH                   | 1pc     |
|      | A-1516   | F611-9L  | Connection: UNF9/16" - 18 LH (US market) | 1pc     |

\* SUITABLE FOR EX-TRAFAME® AND EX-TRAFAME® PRO TORCH

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**THERMACUT®**  
THE CUTTING COMPANY®

WWW.THERMACUT.COM  
TEL.: +420 556 423 440  
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN IBG COMPANY.  
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## THERMACUT® HOSE NIPPLES SUITABLE FOR OXYGEN GAS



| Item | Part No. | Ref. No. | Description                        | Packing |
|------|----------|----------|------------------------------------|---------|
| *1.  | A-1520*  | 185SN902 | Connection: G3/8" (cutting oxygen) | 1pc     |
| *    | A-1522*  | 185SN904 | Connection: G1/4" (heating oxygen) | 1pc     |

## HOSE NIPPLES SUITABLE FOR FUEL GAS



| Item | Part No. | Ref. No. | Description          | Packing |
|------|----------|----------|----------------------|---------|
| *1.  | A-1521*  | 185SN903 | Connection: G3/8" LH | 1pc     |

## GAUGES SUITABLE FOR OXYGEN GAS



| Item | Part No. | Ref. No.    | Description                          | Packing |
|------|----------|-------------|--------------------------------------|---------|
| 1.   | A-1573   | 3TG-3R-CZ01 | T-connection: G3/8" (Cutting oxygen) | 1       |
|      | A-1572   | 3TG-1R-CZ01 | T-connection: G1/4" (Heating oxygen) | 1       |

\* SUITABLE FOR EX-TRAFLAME® AND EX-TRAFLAME® PRO TORCH

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**THERMACUT®**  
THE CUTTING COMPANY®

WWW.THERMACUT.COM  
TEL.: +420 556 423 440  
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN IBG COMPANY.  
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# THERMACUT® OXYGEN REGULATORS

## A-1506

Description: single stage oxygen regulator with max. inlet pressure 230 bar (outlet pressure 0-15 bar).  
EN ISO 2503 (gauges meet EN ISO 5171).



| Item | Part No. | Ref. No.       | Description                                       | Packing |
|------|----------|----------------|---------------------------------------------------|---------|
| 1.   | A-1506   | KH25E-15M-OX-G | Inlet connection: G3/4", outlet connection: G1/4" | 1pc     |

SUITABLE FOR PL, A, DE, RU, UKR AND TR MARKET.

## A-1508

Description: single stage oxygen regulator with max. inlet pressure 230 bar (outlet pressure 0-15 bar).  
EN ISO 2503 (gauges meet EN ISO 5171).



| Item | Part No. | Ref. No.       | Description                                              | Packing |
|------|----------|----------------|----------------------------------------------------------|---------|
| 1.   | A-1508   | KH25E-15M-OX-W | Inlet connection: W21.8×1/14", outlet connection: G 1/4" | 1pc     |

SUITABLE FOR CZ, SK MARKET

## A-1507

Description: single stage oxygen regulator with max. inlet pressure 3000 PSI (outlet pressure 0-100 PSI).



| Item | Part No. | Ref. No.     | Description                                                              | Packing |
|------|----------|--------------|--------------------------------------------------------------------------|---------|
| 1.   | A-1507   | KH25E-100-OX | Inlet connection: CGA540, outlet connection: 9/16" RH × 1/4" hose nipple | 1pc     |

SUITABLE FOR US, MX MARKET

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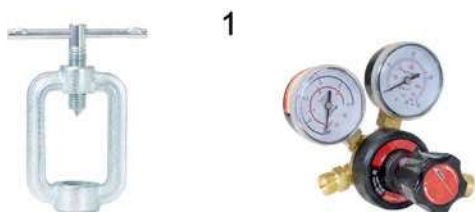
WWW.THERMACUT.COM  
TEL.: +420 556 423 440  
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN IBG COMPANY.  
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## THERMACUT® ACETYLENE REGULATORS

### A-1509

Description: single stage acetylene regulator with max. inlet pressure 25 bar (outlet pressure 0-1.5 bar).  
EN ISO 2503 (gauges meet EN ISO 5171).



| Item | Part No. | Ref. No.       | Description                                         | Packing |
|------|----------|----------------|-----------------------------------------------------|---------|
| 1.   | A-1509   | KH101E-1.5M-AC | Inlet connection: Yoke, outlet connection: G3/8" LH | 1pc     |

SUITABLE FOR PL, A, DE, CZ, SK AND TR MARKET.

### A-1510

Description: single stage acetylene regulator with max. inlet pressure 25 bar (outlet pressure 0-1.5 bar).



| Item | Part No. | Ref. No.     | Description                                                              | Packing |
|------|----------|--------------|--------------------------------------------------------------------------|---------|
| 1.   | A-1510   | KH101E-21-AC | Inlet connection: CGA510, outlet connection: 9/16" RH x 1/4" hose nipple | 1pc     |

SUITABLE FOR US, MX MARKET.

## LPG (PROPANE) REGULATORS

### A-1511

Description: single stage LPG (propane) regulator with max. inlet pressure 25 bar (outlet pressure 0-4 bar).  
EN ISO 2503 (gauges meet EN ISO 5171).



| Item | Part No. | Ref. No.      | Description                                                     | Packing |
|------|----------|---------------|-----------------------------------------------------------------|---------|
| 1.   | A-1511   | KH101E-4M-LPG | Inlet connection: W21.8 x 1/14" LH, outlet connection: G3/8" LH | 1pc     |

SUITABLE FOR CZ, SK, PL, A, DE, RU, UKR AND TR MARKET.

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## EX-TRAFLEAME® PRO THP-PMYF

Description: two-piece HIGH PERFORMANCE cutting tip for cutting up to 100 mm.

Gases: Oxygen – propane, natural gas, mixed gases



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1581   | 1-1100-PM | Cutting Tip 10-25mm          | 5pcs    |
|      | A-1582   | 2-1100-PM | Cutting Tip 25-50mm          | 5pcs    |
|      | A-1583   | 3-1100-PM | Cutting Tip 50-75mm          | 5pcs    |
|      | A-1584   | 4-1100-PM | Cutting Tip 75-100mm         | 5pcs    |
| 2.   | A-1361   | 716.16550 | Heating Nozzle 3-100mm       | 1pc     |

THESE CONSUMABLES ARE SUITABLE FOR EX-TRAFLEAME® PRO TORCH.

THESE TYPES ARE COATED WITH A SPECIAL HARDCHROME COATING WHICH INCREASES LIFETIME.

## EX-TRAFLEAME® PRO THP-A

Description: two-piece HIGH PERFORMANCE cutting tip for cutting up to 100 mm.

Gases: Oxygen – acetylene.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1599   | 1-1100-A  | Cutting Nozzle 10-25mm       | 5pcs    |
|      | A-1600   | 2-1100-A  | Cutting Nozzle 25-50mm       | 5pcs    |
|      | A-1601   | 3-1100-A  | Cutting Nozzle 50-75mm       | 5pcs    |
|      | A-1602   | 4-1100-A  | Cutting Nozzle 75-100mm      | 5pcs    |
| 2.   | A-1361   | 716.16550 | Heating Nozzle 3-100mm       | 1pc     |

THESE CONSUMABLES ARE SUITABLE FOR EX-TRAFLEAME® PRO TORCH.

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL GRICUT® 9230

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for MS 932™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1456   | 716.16551 | Cutting Tip 3-10mm           | 5pcs    |
|      | A-1457   | 716.16552 | Cutting Tip 7-15mm           | 5pcs    |
|      | A-1458   | 716.16553 | Cutting Tip 15-25mm          | 5pcs    |
|      | A-1459   | 716.16554 | Cutting Tip 25-40mm          | 5pcs    |
|      | A-1460   | 716.16555 | Cutting Tip 40-60mm          | 5pcs    |
|      | A-1461   | 716.16556 | Cutting Tip 60-100mm         | 5pcs    |
|      | A-1484   | 716.16557 | Cutting Tip 100-200mm        | 5pcs    |
|      | A-1485   | 716.16558 | Cutting Tip 200-250mm        | 5pcs    |
|      | A-1486   | 716.16559 | Cutting Tip 250-300mm        | 5pcs    |
| 2.   | A-1361   | 716.16550 | Heating Nozzle 3-100mm       | 1pc     |
|      | A-1367   | 716.16560 | Heating Nozzle 100-300mm     | 1pc     |

THESE PARTS ARE NOT INTERCHANGEABLE WITH OEM. THERMACUT® HEATING NOZZLE AND THERMACUT® CUTTING TIP MUST BE USED TOGETHER AS THE SET. PARTS ARE DIFFERENT COMPARED TO OEM.

THESE CONSUMABLES ARE SUITABLE FOR EX-TRAFIRE® PRO TORCH.

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL VADURA® 9215A

PRODUCT BROCHURE WITH DETAILS AT  
[WWW.THERMACUT.COM](http://WWW.THERMACUT.COM)

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxy-Acetylene.

Suitable for MS 932™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1369   | 716.16562 | Cutting Tip 6-10mm           | 5pcs    |
|      | A-1370   | 716.16563 | Cutting Tip 10-25mm          | 5pcs    |
|      | A-1362   | 716.16564 | Cutting Tip 25-40mm          | 5pcs    |
|      | A-1371   | 716.16565 | Cutting Tip 40-60mm          | 5pcs    |
|      | A-1372   | 716.16566 | Cutting Tip 60-100mm         | 5pcs    |
|      | A-1373   | 716.16567 | Cutting Tip 100-150mm        | 5pcs    |
|      | A-1374   | 716.16568 | Cutting Tip 150-230mm        | 5pcs    |
|      | A-1375   | 716.16569 | Cutting Tip 230-300mm        | 5pcs    |
| 2.   | A-1361   | 716.16550 | Heating Nozzle 3-100mm       | 1pc     |
|      | A-1367   | 716.16560 | Heating Nozzle 100-300mm     | 1pc     |

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL GRICUT® 1232

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for MESSER® ALFA™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1471   | 716.16321 | Cutting Tip 3-10mm           | 5pcs    |
|      | A-1472   | 716.16322 | Cutting Tip 7-15mm           | 5pcs    |
|      | A-1473   | 716.16323 | Cutting Tip 15-25mm          | 5pcs    |
|      | A-1474   | 716.16324 | Cutting Tip 25-40mm          | 5pcs    |
|      | A-1475   | 716.16325 | Cutting Tip 40-60mm          | 5pcs    |
|      | A-1476   | 716.16326 | Cutting Tip 60-100mm         | 5pcs    |
|      | A-1478   | 716.16327 | Cutting Tip 100-200mm        | 5pcs    |
|      | A-1492   | 716.16328 | Cutting Tip 200-250mm        | 5pcs    |
|      | A-1479   | 716.16329 | Cutting Tip 250-300mm        | 5pcs    |
| 2.   | A-1365   | 716.16320 | Heating Nozzle 2-100mm       | 1pc     |
|      | A-1480   | 716.16340 | Heating Nozzle 100-300mm     | 1pc     |

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL VADURA® 1217

Description: two-piece standard cutting tip for cutting up to 100 mm.

Gases: Oxy-Acetylene.

Suitable for MESSER® ALFA™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1426   | 716.16543 | Cutting Tip 10-25mm          | 5pcs    |
|      | A-1427   | 716.16544 | Cutting Tip 25-40mm          | 5pcs    |
|      | A-1366   | 716.16545 | Cutting Tip 40-60mm          | 5pcs    |
|      | A-1428   | 716.16546 | Cutting Tip 60-100mm         | 5pcs    |
| 2.   | A-1365   | 716.16320 | Heating Nozzle 2-100mm       | 1pc     |

THESE PARTS ARE NOT INTERCHANGEABLE WITH OEM. THERMACUT® HEATING NOZZLE AND THERMACUT® CUTTING TIP MUST BE USED TOGETHER AS THE SET. PARTS ARE DIFFERENT COMPARED TO OEM.

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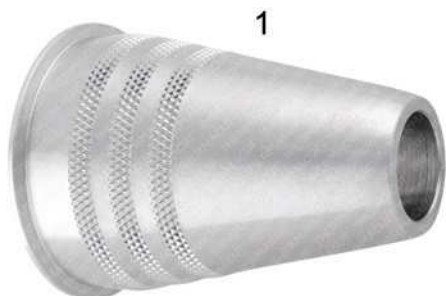
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## TORCH CAP

Description: THERMACUT® replacement part suitable for fixing of MESSER® ALFA™ consumables.

Gases: all.

Suitable for MESSER® ALFA™ torch.



| Item | Part No. | Ref. No.  | Description | Packing |
|------|----------|-----------|-------------|---------|
| 1.   | A-1434   | 716.11301 | Torch Cap   | 1pc     |

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL VADURA® 1215-A

PRODUCT BROCHURE WITH DETAILS AT  
[WWW.THERMACUT.COM](http://WWW.THERMACUT.COM)

Description: high-speed two-piece cutting tip for machine cutting.

Gases: Acetylene.

Suitable for MS 832™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1230   | 716.15942 | Cutting Tip 6-10mm           | 5pcs    |
|      | A-1060   | 716.15943 | Cutting Tip 10-25mm          | 5pcs    |
|      | A-1061   | 716.15944 | Cutting Tip 25-40mm          | 5pcs    |
|      | A-1062   | 716.15945 | Cutting Tip 40-60mm          | 5pcs    |
|      | A-1063   | 716.15946 | Cutting Tip 60-100mm         | 5pcs    |
|      | A-1064   | 716.15947 | Cutting Tip 100-150mm        | 5pcs    |
| 2.   | A-1065   | 716.15950 | Heating Nozzle 3-150mm       | 1pc     |

INTERCHANGEABLE WITH ASD™ CONSUMABLES FROM GCE®

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL GRICUT® 1230-PMYE

PRODUCT BROCHURE WITH DETAILS AT  
[WWW.THERMACUT.COM](http://WWW.THERMACUT.COM)

Description: two-piece standard cutting tip for cutting up to 100 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for MS 832™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1282   | 716.15901 | Cutting Tip 3-10mm           | 5pcs    |
|      | A-1283   | 716.15902 | Cutting Tip 7-15mm           | 5pcs    |
|      | A-1235   | 716.15903 | Cutting Tip 15-25mm          | 5pcs    |
|      | A-1236   | 716.15904 | Cutting Tip 25-40mm          | 5pcs    |
|      | A-1237   | 716.15905 | Cutting Tip 40-60mm          | 5pcs    |
|      | A-1238   | 716.15906 | Cutting Tip 60-100mm         | 5pcs    |
| 2.   | A-1281   | 716.15900 | Heating Nozzle 3-100mm       | 1pc     |

INTERCHANGEABLE WITH PSD™ AND PHD™ CONSUMABLES FROM GCE®

## THERMACUT® REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL GRICUT® 1280

PRODUCT BROCHURE WITH DETAILS AT  
[WWW.THERMACUT.COM](http://WWW.THERMACUT.COM)

Description: two-piece standard cutting tip for cutting above 100 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for MS 832™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1337   | 716.15927 | Cutting Tip 100-200mm        | 5pcs    |
|      | A-1338   | 716.15928 | Cutting Tip 200-250mm        | 5pcs    |
|      | A-1339   | 716.15929 | Cutting Tip 250-300mm        | 5pcs    |
| 2.   | A-1340   | 716.15931 | Heating Nozzle 100-300mm     | 1pc     |

INTERCHANGEABLE WITH PSD™ CONSUMABLES FROM GCE®

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR HARRIS® MODEL 6290-VVC

PRODUCT BROCHURE WITH DETAILS AT  
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Description: two-piece high speed cutting tips for cutting up to 250 mm.  
Gases: Oxygen – propane, natural gas.



| Item | Part No. | Ref. No.     | Description, plate thickness | Packing |
|------|----------|--------------|------------------------------|---------|
| 1.   | A-1159   | 6290-VVC5/0  | Cutting Tip 1-4mm            | 1pc     |
|      | A-1160   | 6290-VVC4/0  | Cutting Tip 4-6mm            | 1pc     |
|      | A-1161   | 6290-VVC3/0  | Cutting Tip 6-9mm            | 1pc     |
|      | A-1162   | 6290-VVC2/0  | Cutting Tip 9-12.5mm         | 1pc     |
|      | A-1163   | 6290-VVC0    | Cutting Tip 12.5-20mm        | 1pc     |
|      | A-1164   | 6290-VVC01/2 | Cutting Tip 20-35mm          | 1pc     |
|      | A-1165   | 6290-VVC1    | Cutting Tip 35-60mm          | 1pc     |
|      | A-1166   | 6290-VVC11/2 | Cutting Tip 60-75mm          | 1pc     |
|      | A-1167   | 6290-VVC2    | Cutting Tip 75-125mm         | 1pc     |
|      | A-1168   | 6290-VVC21/2 | Cutting Tip 125-150mm        | 1pc     |
|      | A-1169   | 6290-VVC3    | Cutting Tip 150-175mm        | 1pc     |
|      | A-1170   | 6290-VVC4    | Cutting Tip 175-200mm        | 1pc     |
|      | A-1171   | 6290-VVC5    | Cutting Tip 200-225mm        | 1pc     |
|      | A-1172   | 6290-VVC51/2 | Cutting Tip 225-250mm        | 1pc     |

THESE CONSUMABLES ARE SUITABLE FOR EX-TRAFLEME® TORCH.

## THERMACUT® REPLACEMENT PARTS SUITABLE FOR HARRIS® MODEL 6290-VAX

PRODUCT BROCHURE WITH DETAILS AT  
WWW.THERMACUT.COM

Description: two-piece high speed cutting tips.  
Gases: Oxy-Acetylene.



| Item | Part No. | Ref. No.      | Description, plate thickness | Packing |
|------|----------|---------------|------------------------------|---------|
| 1.   | A-1304   | 6290-VAX1 OEM | Cutting Tip 0-8mm            | 1pc     |
|      | A-1305   | 6290-VAX2     | Cutting Tip 8-15mm           | 1pc     |
|      | A-1306   | 6290-VAX3     | Cutting Tip 15-35mm          | 1pc     |
|      | A-1307   | 6290-VAX4     | Cutting Tip 35-75mm          | 1pc     |
|      | A-1308   | 6290-VAX5     | Cutting Tip 75-150mm         | 1pc     |
|      | A-1309   | 6290-VAX6     | Cutting Tip 150-200mm        | 1pc     |

THESE CONSUMABLES ARE SUITABLE FOR EX-TRAFLEME® TORCH.

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR GCE® MODEL ASF

Description: two-piece standard cutting tip for cutting up to 150 mm.

Gases: Oxy-Acetylene.

Suitable for GCE® torch FIT+®



| Item | Part No. | Ref. No. | Description, plate thickness | Packing |
|------|----------|----------|------------------------------|---------|
| 1.   | A-1452   | 0769925  | Cutting Tip 10-25mm          | 5pcs    |
|      | A-1443   | 0769926  | Cutting Tip 25-40mm          | 5pcs    |
|      | A-1444   | 0769927  | Cutting Tip 40-60mm          | 5pcs    |
|      | A-1445   | 0769928  | Cutting Tip 60-100mm         | 5pcs    |
|      | A-1446   | 0769929  | Cutting Tip 100-150mm        | 5pcs    |
| 2.   | A-1447   | 0769932  | Heating Nozzle 3-150mm       | 1pc     |

## THERMACUT® REPLACEMENT PARTS SUITABLE FOR GCE® MODEL PSF

Description: two-piece standard cutting tip for cutting up to 100 mm.

Gases: propane, natural gas, mixed gases.

Suitable for GCE® torch FIT+®



| Item | Part No. | Ref. No. | Description, plate thickness | Packing |
|------|----------|----------|------------------------------|---------|
| 1.   | A-1487   | 0769914  | Cutting Tip 7-15mm           | 5pcs    |
|      | A-1488   | 0769915  | Cutting Tip 15-25mm          | 5pcs    |
|      | A-1489   | 0769916  | Cutting Tip 25-40mm          | 5pcs    |
|      | A-1490   | 0769917  | Cutting Tip 40-60mm          | 5pcs    |
|      | A-1491   | 0769918  | Cutting Tip 60-100mm         | 5pcs    |
|      | A-1493   | 0769919  | Cutting Tip 100-150mm        | 5pcs    |
| 2.   | A-1447   | 0769932  | Heating Nozzle 3-150mm       | 1pc     |

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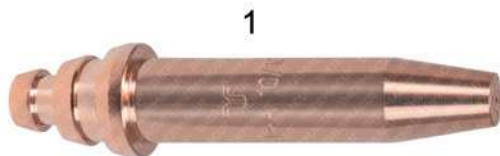
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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR G1-A NOZZLES

Description: one-piece standard cutting tip for cutting up to 120 mm.

Gases: Oxy-Acetylene.

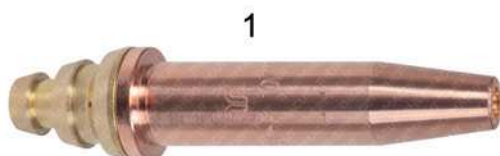


| Item | Part No. | Ref. No.   | Description, plate thickness | Packing |
|------|----------|------------|------------------------------|---------|
| 1.   | A-1585   | G1-A 7/10  | Cutting Tip 2-10mm           | 1pc     |
|      | A-1586   | G1-A 10/10 | Cutting Tip 10-25mm          | 1pc     |
|      | A-1587   | G1-A 12/10 | Cutting Tip 25-50mm          | 1pc     |
|      | A-1588   | G1-A 16/10 | Cutting Tip 50-80mm          | 1pc     |
|      | A-1589   | G1-A 20/10 | Cutting Tip 80-120mm         | 1pc     |

## THERMACUT® REPLACEMENT PARTS SUITABLE FOR G1-P NOZZLES

Description: one-piece standard cutting tip for cutting up to 120 mm.

Gases: Oxygen - propane, natural gas, mixed gases.



| Item | Part No. | Ref. No.   | Description, plate thickness | Packing |
|------|----------|------------|------------------------------|---------|
| 1.   | A-1595   | G1-P 10/10 | Cutting Tip 10-25mm          | 1pc     |
|      | A-1596   | G1-P 12/10 | Cutting Tip 25-50mm          | 1pc     |
|      | A-1597   | G1-P 16/10 | Cutting Tip 50-80mm          | 1pc     |
|      | A-1598   | G1-P 20/10 | Cutting Tip 80-120mm         | 1pc     |

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR ESAB® MODEL IPQ

Description: three-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

PATENTED design.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1494   | 4.450.613 | Cutting Tip 15-25mm          | 5pcs    |
|      | A-1495   | 4.450.614 | Cutting Tip 25-40mm          | 5pcs    |
|      | A-1496   | 4.450.615 | Cutting Tip 40-60mm          | 5pcs    |
|      | A-1497   | 4.450.616 | Cutting Tip 60-100mm         | 5pcs    |
|      | A-1498   | 4.450.617 | Cutting Tip 100-200mm        | 5pcs    |
|      | A-1499   | 4.450.618 | Cutting Tip 200-250mm        | 5pcs    |
|      | A-1500   | 4.450.619 | Cutting Tip 250-300mm        | 5pcs    |
| 2.   | A-1502   | 4.450.620 | Heating Nozzle 3-200mm       | 1pc     |
|      | A-1503   | 4.450.621 | Heating Nozzle 200-300mm     | 1pc     |
| 3.   | A-1501   | 4.400.136 | Torch Cap                    | 1pc     |

THESE PARTS ARE NOT INTERCHANGEABLE WITH OEM. THERMACUT® TORCH CAP AND THERMACUT® HEATING NOZZLE MUST BE USED TOGETHER AS THE SET. PARTS ARE DIFFERENT COMPARED TO OEM.

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR ESAB® MODEL IPB-300L

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Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for COOLJET-BIE™, BID™ and MULTIJET-BIF™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness                  | Packing |
|------|----------|-----------|-----------------------------------------------|---------|
| 1.   | A-1301   | 4.450.041 | Cutting Tip 6-15mm                            | 5pcs    |
|      | A-1271   | 4.450.042 | Cutting Tip 15-25mm                           | 5pcs    |
|      | A-1272   | 4.450.043 | Cutting Tip 25-40mm                           | 5pcs    |
|      | A-1273   | 4.450.044 | Cutting Tip 40-60mm                           | 5pcs    |
|      | A-1274   | 4.450.045 | Cutting Tip 60-100mm                          | 5pcs    |
|      | A-1286   | 4.450.046 | Cutting Tip 100-200mm                         | 5pcs    |
|      | A-1287   | 4.450.047 | Cutting Tip 200-250mm                         | 5pcs    |
|      | A-1288   | 4.450.048 | Cutting Tip 250-300mm                         | 5pcs    |
|      | A-1289   | 4.450.048 | Cutting Tip 250-300mm                         | 5pcs    |
| 2.   | A-1278   | 4.450.545 | Heating Nozzle 3-200mm                        | 1pc     |
|      | A-1289   | 4.450.546 | Heating Nozzle 200-300mm                      | 1pc     |
|      | A-1290   | 4.450.548 | Heating Nozzle 250-300mm for mixed gases only | 1pc     |

## THERMACUT® REPLACEMENT PARTS SUITABLE FOR ESAB® MODEL GPB-300L

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[WWW.THERMACUT.COM](http://WWW.THERMACUT.COM)

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for BGB™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness                                               | Packing |
|------|----------|-----------|----------------------------------------------------------------------------|---------|
| 1.   | A-1301   | 4.450.041 | Cutting Tip 6-15mm (Part suitable for OEM set 4.450.091)*                  | 5pcs    |
|      | A-1271   | 4.450.042 | Cutting Tip 15-25mm (Part suitable for OEM set 4.450.092)*                 | 5pcs    |
|      | A-1272   | 4.450.043 | Cutting Tip 25-40mm (Part suitable for OEM set 4.450.093)*                 | 5pcs    |
|      | A-1273   | 4.450.044 | Cutting Tip 40-60mm (Part suitable for OEM set 4.450.094)*                 | 5pcs    |
|      | A-1274   | 4.450.045 | Cutting Tip 60-100mm (Part suitable for OEM set 4.450.095)*                | 5pcs    |
|      | A-1286   | 4.450.046 | Cutting Tip 100-200mm (Part suitable for OEM set 4.450.096)*               | 5pcs    |
|      | A-1287   | 4.450.047 | Cutting Tip 200-250mm (Part suitable for OEM set 4.450.097)*               | 5pcs    |
|      | A-1288   | 4.450.048 | Cutting Tip 250-300mm (Part suitable for OEM set 4.450.098)*               | 5pcs    |
|      | A-1289   | 4.450.048 | Cutting Tip 250-300mm                                                      | 5pcs    |
| 2.   | A-1312   | 4.450.584 | Heating Nozzle 3-200mm (Part suitable for OEM set 4.450.091- 4.450.096)*   | 1pc     |
|      | A-1313   | 4.450.585 | Heating Nozzle 200-300mm (Part suitable for OEM set 4.450.097- 4.450.098)* | 1pc     |
|      | A-1477   | 4.454.041 | Mixer                                                                      | 1pc     |

\* OEM SET CONTAINS ITEMS 1, 2 AND 3 TOGETHER AS A SET.

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR ESAB® MODEL IPD-300L

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for COOLJET-BIE™, BID™ and MULTIJET-BIF™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness                  | Packing |
|------|----------|-----------|-----------------------------------------------|---------|
| 1.   | A-1355   | 4.450.262 | Cutting Tip 10-25mm                           | 5pcs    |
|      | A-1356   | 4.450.263 | Cutting Tip 25-50mm                           | 5pcs    |
|      | A-1357   | 4.450.264 | Cutting Tip 50-75mm                           | 5pcs    |
|      | A-1358   | 4.450.265 | Cutting Tip 75-100mm                          | 5pcs    |
|      | A-1286   | 4.450.046 | Cutting Tip 100-200mm                         | 5pcs    |
|      | A-1287   | 4.450.047 | Cutting Tip 200-250mm                         | 5pcs    |
|      | A-1288   | 4.450.048 | Cutting Tip 250-300mm                         | 5pcs    |
|      | A-1289   | 4.450.546 | Heating Nozzle 200-300mm for propane only     | 1pc     |
| 2.   | A-1360   | 4.450.560 | Heating Nozzle 3-100mm                        | 1pc     |
|      | A-1278   | 4.450.545 | Heating Nozzle 100-200mm for propane only     | 1pc     |
|      | A-1359   | 4.450.547 | Heating Nozzle 100-200mm for mixed gases only | 1pc     |
|      | A-1289   | 4.450.546 | Heating Nozzle 200-300mm for propane only     | 1pc     |
|      | A-1290   | 4.450.548 | Heating Nozzle 200-300mm for mixed gases only | 1pc     |

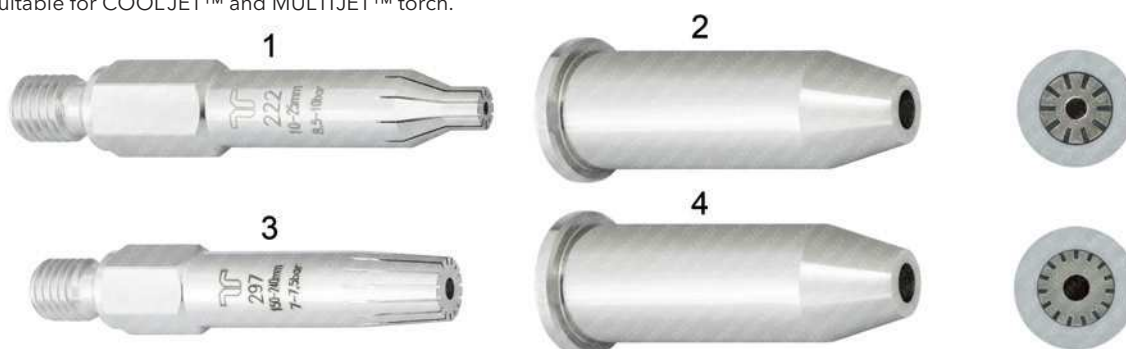
## THERMACUT® REPLACEMENT PARTS SUITABLE FOR ESAB® MODEL IAC and IAD

PRODUCT BROCHURE WITH DETAILS AT  
[WWW.THERMACUT.COM](http://WWW.THERMACUT.COM)

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxy-Acetylene.

Suitable for COOLJET™ and MULTIJET™ torch.



| Item | Part No. | Ref. No.  | Description, plate thickness | Packing |
|------|----------|-----------|------------------------------|---------|
| 1.   | A-1346   | 4.450.222 | IAC Cutting Tip 10-25mm      | 5pcs    |
|      | A-1347   | 4.450.223 | IAC Cutting Tip 25-50mm      | 5pcs    |
|      | A-1348   | 4.450.224 | IAC Cutting Tip 50-75mm      | 5pcs    |
|      | A-1349   | 4.450.225 | IAC Cutting Tip 75-100mm     | 5pcs    |
|      | A-1350   | 4.450.226 | IAC Cutting Tip 100-150mm    | 5pcs    |
| 2.   | A-1341   | 4.450.526 | IAC Heating Nozzle 3-150mm   | 1pc     |
| 3.   | A-1351   | 4.450.297 | IAD Cutting Tip 150-240mm    | 5pcs    |
| 4.   | A-1342   | 4.450.591 | IAD Heating Nozzle 150-300mm | 1pc     |

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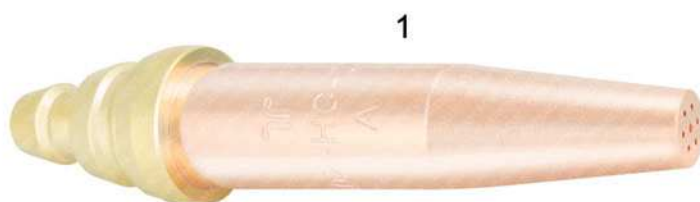
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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR KOIKE® MODEL 102-HC

Description: one-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen - Acetylene.

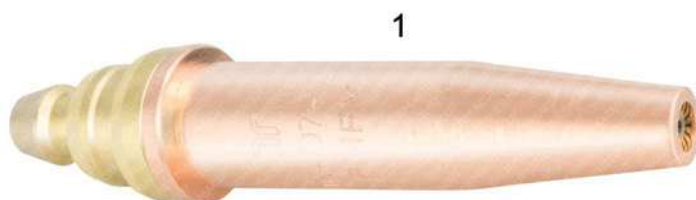


| Item | Part No. | Ref. No. | Description, plate thickness | Packing |
|------|----------|----------|------------------------------|---------|
| 1    | A-1542   | 102-HC-0 | Cutting Tip 5-10mm           | 1pc     |
|      | A-1543   | 102-HC-1 | Cutting Tip 10-15mm          | 1pc     |
|      | A-1544   | 102-HC-2 | Cutting Tip 15-30mm          | 1pc     |
|      | A-1545   | 102-HC-3 | Cutting Tip 30-40mm          | 1pc     |
|      | A-1546   | 102-HC-4 | Cutting Tip 40-50mm          | 1pc     |
|      | A-1547   | 102-HC-5 | Cutting Tip 50-100mm         | 1pc     |
|      | A-1548   | 102-HC-6 | Cutting Tip 100-150mm        | 1pc     |
|      | A-1549   | 102-HC-7 | Cutting Tip 150-250mm        | 1pc     |
|      | A-1550   | 102-HC-8 | Cutting Tip 250-300mm        | 1pc     |

## THERMACUT® REPLACEMENT PARTS SUITABLE FOR KOIKE® MODEL 106-D7

Description: one-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen - propane, natural gas, mixed gases.



| Item | Part No. | Ref. No. | Description, plate thickness | Packing |
|------|----------|----------|------------------------------|---------|
| 1.   | A-1551   | 106-D7-0 | Cutting Tip 5-10mm           | 1pc     |
|      | A-1552   | 106-D7-1 | Cutting Tip 10-15mm          | 1pc     |
|      | A-1553   | 106-D7-2 | Cutting Tip 15-30mm          | 1pc     |
|      | A-1554   | 106-D7-3 | Cutting Tip 30-40mm          | 1pc     |
|      | A-1555   | 106-D7-4 | Cutting Tip 40-50mm          | 1pc     |
|      | A-1556   | 106-D7-5 | Cutting Tip 50-100mm         | 1pc     |
|      | A-1557   | 106-D7-6 | Cutting Tip 100-150mm        | 1pc     |
|      | A-1558   | 106-D7-7 | Cutting Tip 150-250mm        | 1pc     |
|      | A-1559   | 106-D7-8 | Cutting Tip 250-300mm        | 1pc     |

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## THERMACUT® REPLACEMENT PARTS SUITABLE FOR TANAKA® MODEL 3051

Description: one-piece standard cutting tip for cutting up to 375 mm.

Gases: Oxygen – LPG.

1



| Item | Part No. | Ref. No. | Description, plate thickness | Packing |
|------|----------|----------|------------------------------|---------|
| 1.   | A-1462   | 3051-1   | Cutting Tip 5-15mm           | 1pc     |
|      | A-1463   | 3051-2   | Cutting Tip 10-25mm          | 1pc     |
|      | A-1464   | 3051-3   | Cutting Tip 25-40mm          | 1pc     |
|      | A-1465   | 3051-4   | Cutting Tip 40-80mm          | 1pc     |
|      | A-1466   | 3051-5   | Cutting Tip 80-100mm         | 1pc     |
|      | A-1467   | 3051-6   | Cutting Tip 100-225mm        | 1pc     |
|      | A-1468   | 3051-7   | Cutting Tip 200-275mm        | 1pc     |
|      | A-1469   | 3051-9   | Cutting Tip 300-375mm        | 1pc     |

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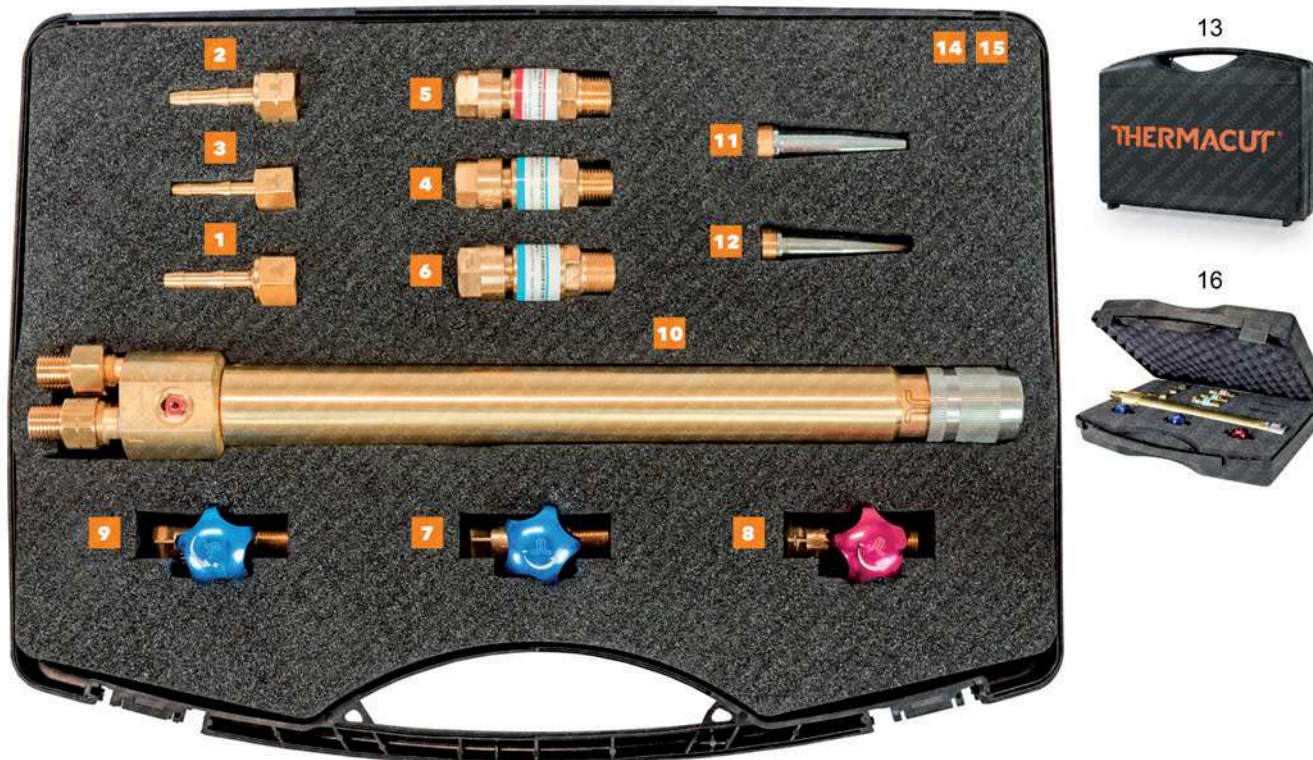
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## THERMACUT® CONSUMABLE CASE SUITABLE FOR EX-TRAFLAME®

Description: Oxyfuel injector cutting torch in two versions which works with all kinds of fuel gases and cuts materials up to 300 mm.

The torch meets Norm ISO 5172.



| Item | Part No.        | Ref. No.             | Description                                                  | Packing |
|------|-----------------|----------------------|--------------------------------------------------------------|---------|
| 1.   | A-1520          | 185SN902             | Fitting - Connection: G3/8" (cutting oxygen)                 | 1       |
| 2.   | A-1521          | 185SN903             | Fitting - Connection: G3/8" LH                               | 1       |
| 3.   | A-1522          | 185SN904             | Fitting - Connection: G1/4" (heating oxygen)                 | 1       |
| 4.   | A-1512          | F611-1R              | Flashback Arrestor - Connection: G1/4" (heating oxygen)      | 1       |
| 5.   | A-1513          | F611-3L              | Flashback Arrestor - Connection: BSP3/8" LH                  | 1       |
| 6.   | A-1514          | F611-3R              | Flashback Arrestor - Connection: G3/8" (cutting oxygen)      | 1       |
| 7.   | A-1517          | 3YR-3R-A01           | Shut-off Valve - Connection: G3/8" (cutting oxygen)          | 1       |
| 8.   | A-1518          | 3YR-3L-A01           | Shut-off Valve - Connection: G3/8" LH                        | 1       |
| 9.   | A-1519          | 3YR-1R-A01           | Shut-off Valve - Connection: G1/4" (heating oxygen)          | 1       |
| 10.  | A-1450 / A-1451 | A-2100-A / A-2100-PM | Torch - ACETYLENE / Torch - PROPANE / NAT. GAS / MIXED GASES | 1       |
| 11.  | A-1165          | 6290-VVC1            | Cutting Nozzle - PROPANE / NAT. GAS / MIXED GASES            | 1       |
| 12.  | A-1304          | 6290-VAX1            | Cutting Nozzle - ACETYLENE                                   | 1       |
| 13.  | PT-13295        |                      | EMPTY Case                                                   | 1       |
| 14.  | N-22562         |                      | Filling of the Box - down side                               | 1       |
| 15.  | N-22563         |                      | Filling of the Box - upper side                              | 1       |
| 16.  | A-1566          | A-2222-PM            | Full Case of EX-TRAFLAME® SET                                | 1       |

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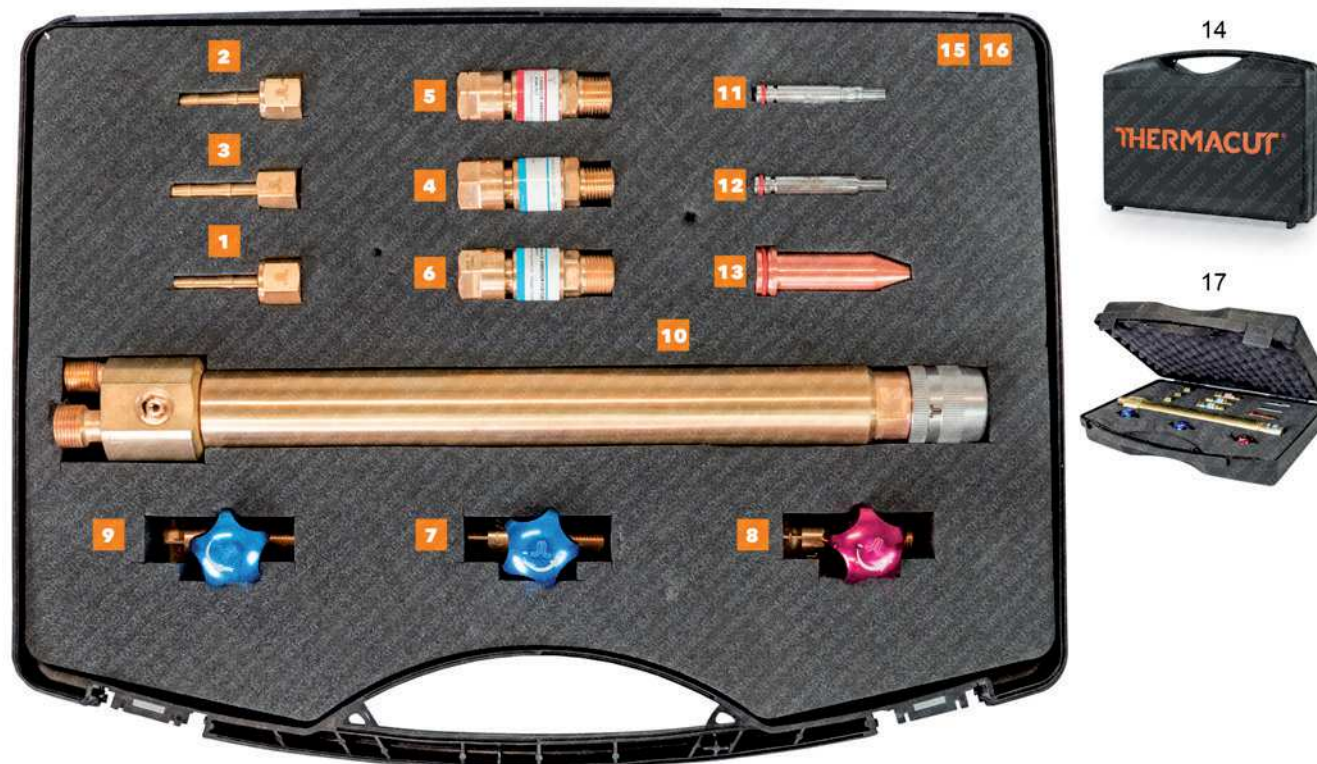
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## THERMACUT® CONSUMABLE CASE SUITABLE FOR EX-TRAFLAME® PRO

Description: Oxyfuel injector cutting torch in two versions which works with all kinds of fuel gases and cuts materials up to 300 mm. PRO version reaches greater cutting speed and faster preheating. The torch meets Norm ISO 5172.



| Item | Part No.        | Ref. No.             | Description                                                  | Packing |
|------|-----------------|----------------------|--------------------------------------------------------------|---------|
| 1.   | A-1520          | 185SN902             | Fitting - Connection: G3/8" (cutting oxygen)                 | 1       |
| 2.   | A-1521          | 185SN903             | Fitting - Connection: G3/8" LH                               | 1       |
| 3.   | A-1522          | 185SN904             | Fitting - Connection: G1/4" (heating oxygen)                 | 1       |
| 4.   | A-1512          | F611-1R              | Flashback Arrestor - Connection: G1/4" (heating oxygen)      | 1       |
| 5.   | A-1513          | F611-3L              | Flashback Arrestor - Connection: BSP3/8" LH                  | 1       |
| 6.   | A-1514          | F611-3R              | Flashback Arrestor - Connection: G3/8" (cutting oxygen)      | 1       |
| 7.   | A-1517          | 3YR-3R-A01           | Shut-off Valve - Connection: G3/8" (cutting oxygen)          | 1       |
| 8.   | A-1518          | 3YR-3L-A01           | Shut-off Valve - Connection: G3/8" LH                        | 1       |
| 9.   | A-1519          | 3YR-1R-A01           | Shut-off Valve - Connection: G1/4" (heating oxygen)          | 1       |
| 10.  | A-1448 / A-1449 | A-1100-A / A-1100-PM | Torch - ACETYLENE / Torch - PROPANE / NAT. GAS / MIXED GASES | 1       |
| 11.  | A-1458          | 716.16553            | Cutting Nozzle - PROPANE / NAT. GAS / MIXED GASES            | 1       |
| 12.  | A-1370          | 716.16563            | Cutting Nozzle - ACETYLENE                                   | 1       |
| 13.  | A-1361          | 716.16550            | Heating Nozzle                                               | 1       |
| 14.  | PT-13295        |                      | EMPTY case                                                   | 1       |
| 15.  | N-22561         |                      | Filling of the Box - down side                               | 1       |
| 16.  | N-22563         |                      | Filling of the Box - upper side                              | 1       |
| 17.  | A-1565          | A-1111-PM            | Full Case of EX-TRAFLAME® PRO SET                            | 1       |

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**THERMACUT®**  
THE CUTTING COMPANY®

WWW.THERMACUT.COM  
TEL.: +420 556 423 440  
SALES@THERMACUT.CZ

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## REVISION HISTORY

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INTRODUCTORY SECTION – Revision on PAGE 4 – 23/02/2023 – Polish contact information changed.

INTRODUCTORY SECTION – Revision on PAGE 3 – 14/09/2022 – Croatian address changed.

MESSER® SECTION – Revision on PAGE 13 – 01/03/2022 – Part No. of parts with Ref. No. 2-1100-A, 3-1100-A, 4-1100-A changed.

HARRIS® SECTION – Revision on PAGE 20 – 01/03/2022 – Ref. No. of parts A-1159, A-1160 changed.

GCE® SECTION – Revision on PAGE 22 – 01/03/2022 – Ref. numbers of parts A-1595, A-1596, A-1597, A-1598 changed.

GCE® SECTION – Revision on PAGE 22 – 16/12/2021 – Part A-1585 added to the table.

MESSER® SECTION – Revision on PAGE 13 – 07/12/2021 – System name changed. Footnote added.

MESSER® SECTION – Revision on PAGE 13 – 07/12/2021 – New product line added.

GCE® SECTION – Revision on PAGE 22 – 07/12/2021 – New product lines added.

ESAB® SECTION – Revision on PAGE 23 – 07/12/2021 – Description added.

MESSER® SECTION – Revision on PAGE 14 – 01/07/2021 – New product line added.

INTRODUCTORY SECTION – Revision on PAGES 4, 5 – 15/06/2021 – Slovak and British contact information changed.

INTRODUCTORY SECTION – Revision on PAGES 3, 6 – 23/03/2021 – German and Turkish contact information changed.

THERMACUT® SECTION – Revision on PAGE 10 – 23/03/2021 – New product line added.

ESAB® SECTION – Revision on PAGE 23 – 23/03/2021 – Footnote added.

INTRODUCTORY SECTION – Revision on PAGES 6 – 07/01/2021 – Vietnamese contact information changed.

THERMACUT® SECTION – Revision on PAGES 9, 10 – 07/01/2021 – Added SUITABLE FOR EX-TRAFLEAME® AND EX-TRAFLEAME® PRO TORCH footnote.

THERMACUT® SECTION – Revision on PAGES 11, 12 – 07/01/2021 – TR added to the footnote.

MESSER® SECTION – Revision on PAGE 16 – 07/01/2021 – Description of part A-1365 changed.

ESAB® SECTION – Revision on PAGE 23 – 07/01/2021 – New product line added.

ACCESSORIES SECTION – Revision on PAGE 28 – 07/01/2021 – Part A-1566 added to the picture and to the table.

ACCESSORIES SECTION – Revision on PAGE 29 – 07/01/2021 – Part A-1565 added to the picture and to the table.